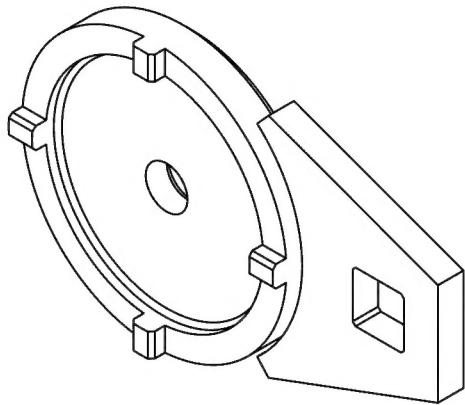


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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
1		RELEASED FOR PRODUCTION.	6/18/2015	RJC	JAG	

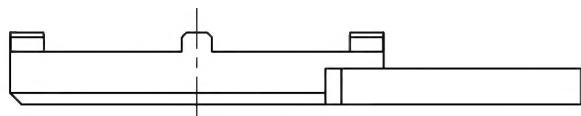
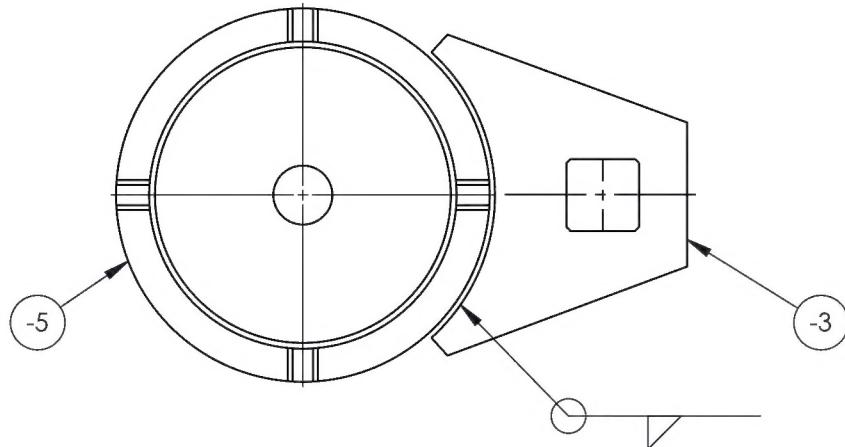


NOTE:
REF. BELL T/N: T103041.

		
TITLE		
WRENCH-NUT, SEAL, ENGINE GEARBOX		
DWG NO.	RB T103041	REV 1
MAT'L	DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
.XXX ± .010	FRACTIONS ± 1/8	APPROVED REAT
XX ± .03	ANGLES ± .5°	TREAT
X ± .1		FINISH
SPEC		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
USED ON MODEL		
BELL 214A, 214B, 214C		
SCALE	1:2	DATE 6/18/2015
SHEET 1 OF 4		

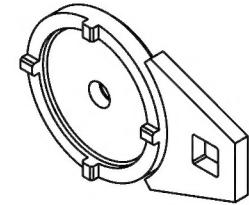
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-1)

WELDMENT

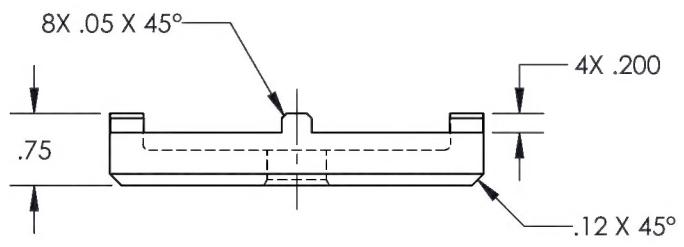
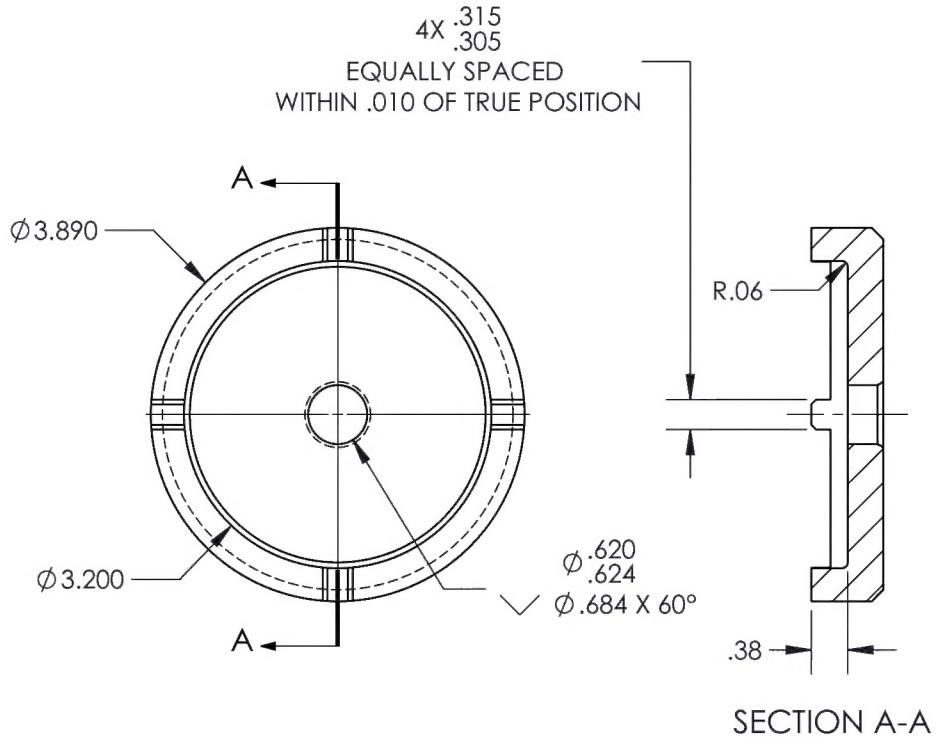


DART AEROSPACE	
TITLE	
WRENCH-NUT, SEAL, ENGINE GEARBOX	
DWG NO.	RB T103041-1
REV	1
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT	
FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL	
BELL 214A, 214B, 214C	
SCALE	1:2
DATE	6/18/2015
SHEET 2 OF 4	

Not Approved for MFG

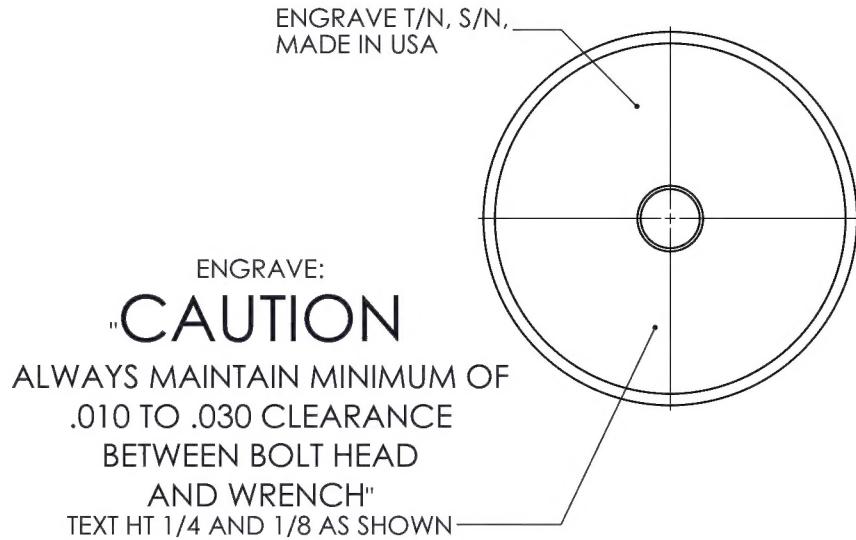
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-5)

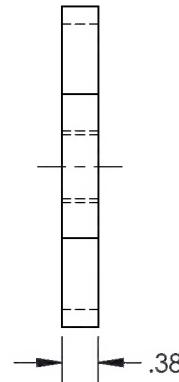
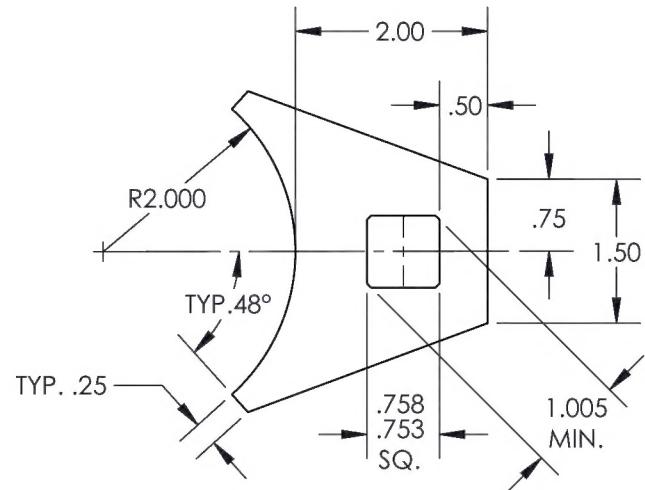
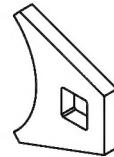
SOCKET



DART AEROSPACE	
TITLE	WRENCH-NUT, SEAL, ENGINE GEARBOX
DWG NO.	RB T103041-5
MAT'L	DRAWN BY: CLOUGH
4140/4142	APPROVED: <i>Not Approved For Mfg</i>
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX \pm .010	FRACTIONS \pm 1/8
.XX \pm .03	ANGLES \pm 5°
.X \pm .1	SEE -1 WELDMENT
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	BELL 214A, 214B, 214C
SCALE 1:2	DATE 6/18/2015
	SHEET 3 OF 4

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-3)

PLATE

DART AEROSPACE	
TITLE	
WRENCH-NUT, SEAL, ENGINE GEARBOX	
DWG NO.	RB T103041-3
REV	1
MAT'L 4140/4142	
DRAWN BY: CLOUGH	
APPROVED <i>Not Approved For Mfg</i>	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 5°	
X ± .1	
HEAT TREAT SEE -1 WELDMENT	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	
BELL 214A, 214B, 214C	
SCALE	1:2
DATE	6/18/2015
SHEET 4 OF 4	